LANTSQ1795 Installation Instructions

Lankota GENERATION II Stalk Stomper® Mounting Kit for Case IH® Quad Trac

LANGOTA

270 West Park Avenue Huron, SD 57350 866-526-5682

Numerical Parts List

Part Numbers	Description	Qty
LANSSQT240RBLK	Quad Track Right Bracket	1
LANSSQT240LBLK	Quad Track Left Bracket	1
LANSSQT253RBLK	Quad Track Right Arm	1
LANSSQT253LBLK	Quad Track Left Arm	1
LANSSQT264BLK	Adjustable Stop	6
LANSSQT267BLK	2.5" Pin Cap	2
LANSSQT268	2.5" Pin	2
LANSS672A-BLK	Bolt on Stalk Stomper Arm Assembly	4
LANSS673-42200-BLK	42" Bolt On Stalk Stomper Shoe - Black	2
LANHH4J6-310	310" Hydraulic Hose	2
LANHH4J6-60	60" Hydraulic Hose	4
LANSST5126	2 x 6 Cylinder	2
LANSST5149	Hyd Fitting Bag—Tractor SS	1

Numerical Parts List

Part Numbers	Description	Qty
LANTSQ1795BH	Bag of Hardware Includes:	1
RED706K	5/8"-11 x 1-1/2" Carriage Bolt	20
REDB706	5/8"-11 x 1-1/2" Bolt	2
REDB712	5/8"-11 x 3" Bolt	4
LAN690830	5/8" Serrated Flange Nut	24
LANFRCRF	M20 x 220 Gr 10.9 Bolt	6
LANF-FW-M20	M20 Flat Washer	6
REDB306	3/8" x 1.5" Hex Bolt	2
REDODTT	3/8" Top Lock Nut	2
LANFFE3P	1" x 4.5" Clevis Pin	2
LANFHYMW	1" x 5" Clevis Pin	2
LANFWS50	1" SAE Flat Washer	4
LANF01F0	3/16" x 2-1/4" Cotter Pin	4
LAN44302	Zip Ties	20
LANF3231	1/4"-28 Grease Zerk	4
LANSS704	1/2" Twist Lock Pin	1

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Pictorial Parts List



Pictorial Parts List



Preparation

- 1. Park Tractor on level ground and put in park.
- 2. Turn off the tractors and remove key.

Installation

Refer to Figure 1

- 1. Remove the tool boxes from the 3/4" Bracket.
- 2. Loosen outer (2) bolts that hold front weight bracket shown by red arrows.

Refer to Figure 2

- 3. Remove M20 center bolt and the (2) M12 bolts shown by yellow arrows.
- 4. Flip Bracket upside down and reinstall (2) M12 bolts. Do not reinstall M20 center bolt.

Figure 1





Refer to Figure 3

5. Reinstall tool box as shown. Repeat this for both sides.

Refer to Figure 4

6. Tilt radiator forward to remove (2) bolts shown with yellow arrow: one from each side.

Refer to Figure 5

7. Remove one rear bolt from the right side. Breaker bar and socket may assist in the removal. There will still be (2) bolts on the left side and (1) on the front right side to hold cast piece in place.





Figure 4



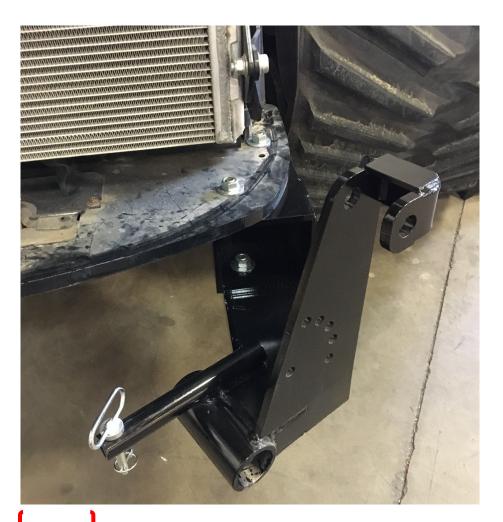
Figure 5



Refer to Figure 6

- Install right mounting bracket (LANSSQT240RBLK). Insert bolts (LANFRCRF) from the bottom, with the nut on top by the radiator. There will be 3 bolts installed when done, reuse nuts and washers. DO NOT completely tighten bolts.
- Remove one rear bolt from the left side. There will still be

 (3) bolts on the right side and (1) on the front left side to
 hold cast piece in place. Install left mounting bracket
 (LANSSQT240LBLK). DO NOT completely tighten bolts.

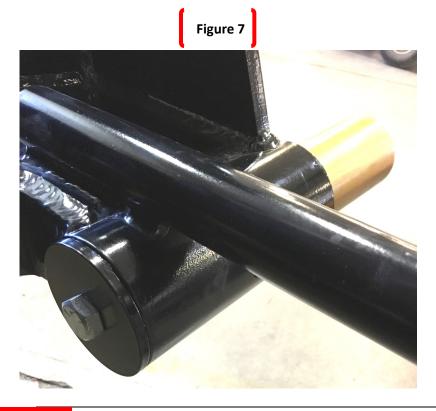


Refer to Figure 7

- 10. Install the 2.5" pins into the arm brackets.
- 11. Install the right arm (LANSSQT253RBLK) and pin into right mounting bracket (LANSSQT240RBLK).

Refer to Figure 8

12. Secure the pin and arm in place by installing a 5/8" x 1.5" bolt (REDB706) and a pin cap (LANSSTQ267BLK) into the end of the pin and use a 3/8" bolt and lock nut (REDB306 & REDODTT) to attach the pin and arm weldment together.





Refer to Figure 9

13. Install cylinders on to arm and mounting bracket. Base of cylinder goes to mounting bracket and rod end attaches to the arm. Ports on cylinders should be pointed upwards. Install a 1" x 4.5" pin (LANFFE3P) in the bottom and a 1" x 5" pin (LANFHYMW) in the top. Secure them all with 3/16" cotter pin and a 1" SAE flat washer.

Refer to Figure 10

14. Install (2) LANHH4J6-60 hoses between front weight and bottom of tractor frame to rear of casting.

Hardware:

6801-6-8

ORB 8M x JIC 6M Elbow

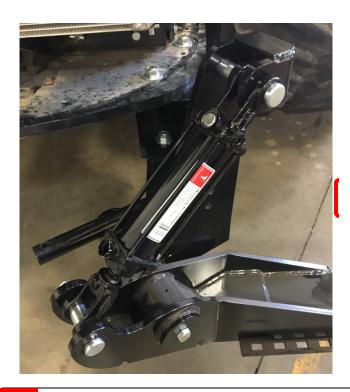
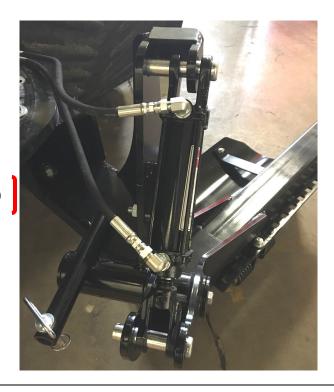


Figure 9



Refer to Figure 11

15. Level arm by turning clevis on end of cylinder.

Refer to Figure 13

16. Install shoe (LANSS672-42200-BLK) onto arm.

Hardware Used:

LAN690830 5/8" Serrated Flange Nuts RED706K 5/8" x 1.5" Carriage Bolts

Note: Install arm assemblies (LANSS672A-BLK) first, then mount the shoes (LANSS672-42200-BLK).

Refer to Figure 14

- 17. Visually square shoe with track and tighten M20 Bolts completely.
- 18. Repeat steps 11 to 16 on other side of tractor.





Figure 11



Refer to Figures 15-20

- 19. Thread LANHH4J6-310 hydraulic hose from rear remotes to front of tractor. Connect to 60" hydraulic hoses using Tee's.
- 20. Connect the adapter, larger tee and pioneer hydraulic fittings found in the LANSST5149 bag together. Attach to the rear end of the 310" hoses and tighten.
- 21. The tee and female quick coupler allows the Stalk Stompers to be connected in line with a function of an implement.

Note: The use of stiff wire may assist you in routing wire through rear housing of tractor. Zip Tie where needed.

Figures 15-20













Refer to Figure 21

22. Adjust shoes to 1" above the ground by adjusting chain on shoe. Use block under shoe to loosen chain for adjustment

Refer to Figure 22

23. Lift Shoe with hydraulics and adjust the stops (LANSSQT264BLK) so shoe will not hit tool boxes.

Refer to Figure 23

24. If tractor is equipped with tow cable, use the included pipe and pin (LANSS704).

Note: If all hydraulic remotes are used, the Stalk Stompers can be Tee'd together with implement raise/lower functions. Recommend replacing elbow with Tee at end of 310" hoses. Install female pioneer couplers in open port on Tee to allow easy implement hooking/unhooking. This hardware is not supplied.

Figure 21





Figure 23



Stalk Stomper Disclaimer

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The most effective use of the Lankota Stalk Stomper[®] is achieved by adjusting the stomper pad so that when the corn head is at its normal cutting height, the pad of the shoe is 1" above the ground. Over compression of the spring can shorten the life of the stomper spring, increase wear on the poly liner, and may result in undue damage NOT covered by *Lankota's Limited Warranty*.



For further technical assistance, call Lankota Inc. at: 1-866-526-5682