LANSRJD9RT12 **Installation Instructions**

Lankota Stalk Roller Kit for JD® 9XXXRT (2012 - 2014) Series Tracked Tractors

ANKOTA

270 West Park Avenue **Huron, SD 57350** 866-526-5682

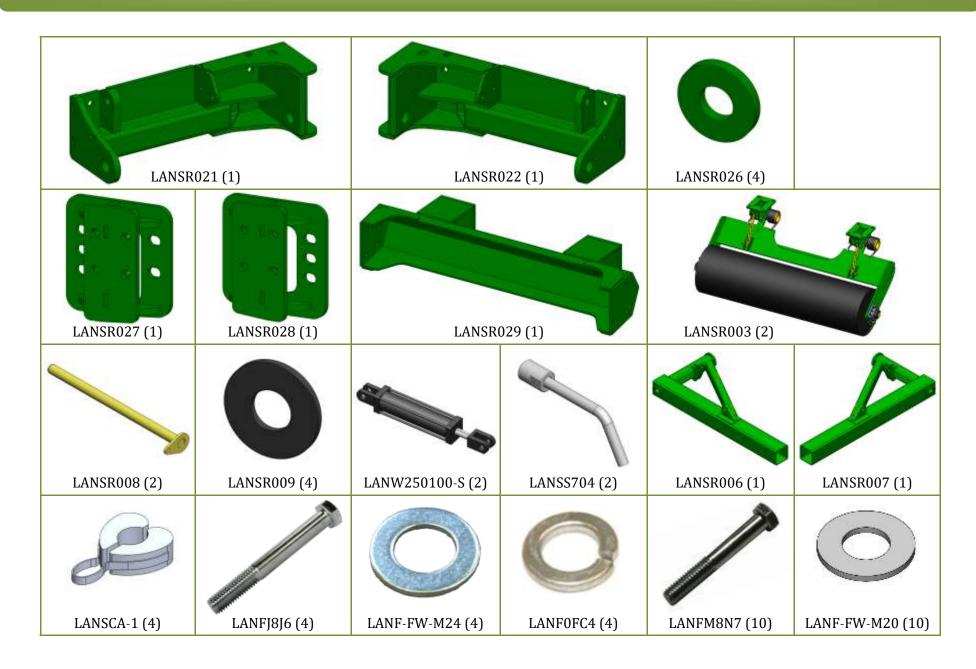
Numerical Parts List

Part Numbers	Description	Qty
LANSR021	JD 9RT Stalk Roller Mount	1
LANSR022	JD 9RT Stalk Roller Mount	1
LANSR026	M24 Stalk Roller Spacer/Washer	4
LANSR027	JD 9RT (2014-) Stalk Roller Mount Adapter (Left)	1
LANSR028	JD 9RT (2014-) Stalk Roller Mount Adapter (Right)	1
LANSR029	JD 9RT (2014-) Weight Bracket SR Mount	1
LANSR003	FWA Stalk Roller Assembly	2
LANSR006	FWA Stalk Roller Wing Frame	1
LANSR007	FWA Stalk Roller Wing Frame	1
LANSR008	FWA Stalk Roller Wing Pin	2
LANSR009	FWA Stalk Roller Plastic Washer	4
LANW250100-S	Hydraulic Cylinder for Stalk Rollers	2
LANSS704	1/2" Bent Pin with Cap	2
LANSCA-1	1" Cylinder Stroke Control	4
LANSRJD8RHK	Stalk Roller Hose Kit	1
	26' (312") x 3/8" Hydraulic Hose, JIC 6F	2
	28" x 3/8" Hydraulic Hose, JIC 6F	2
	40" x 3/8" Hydraulic Hose, JIC 6F	2
	52" x 3/8" Hydraulic Hose, JIC 6F	2
	64" x 3/8" Hydraulic Hose, JIC 6F	2
	1/32" Orifice JIC Male to Female	2
6400-06-06	9/16" Male JIC to 9/16" Male ORB	2
6801-06-06	9/16" Male JIC to 9/16" Male ORB 90 Deg	4
2603-06-06-06	9/16" Male JIC Tee	2
2404-06-08	9/16" Male JIC to 1/2" Male NPT	2
5601-08-08-08	1/2" Female NPT to 1/2" Male NPT Tee	2
DINB12-F-08N	1/2" Female NPT Quick Coupler	2
DINB12-MS-08N	1/2" NPT Male Coupling	2

Numerical Parts List Continued

Part Numbers	Description	Qty
LANSRJD9RT12BH	Box of Hardware	1
LANFJ8J6	M24 x 140, Gr 10.9 Hex Bolt	4
LANF-FW-M24	M24 Flat Washer	4
LANF0FC4	M24 Lock Washer	4
LANFM8N7	M20 x 140, Gr 10.9	10
LANF-FW-M20	M20 Flat Washer	10
LANFMLW0	M20 Lock Washer	10
LAN26B00	5/8" x 2" Hex Bolt	8
REDWL57	5/8" Lock Washer	8
LANFWS57	5/8" SAE Flat Washer	8
RED708K	5/8" x 2" Carriage Bolt	8
LAN690830	5/8" Serrated Flange Nut	24
LANFC507	1/2" x 1.75, Gr 8 Hex Bolt	2
LANFWS55	1/2" SAE Flat Washer	2
RED1F30	1/2" Top Lock Nut	2
REDB204	5/16" x 1" Hex Bolt	2
LANFWS52	5/16" SAE Flat Washer	2
LAN1616	5/16" Nyloc Nut	2
LAN25162	Double 1" Hose Clamp with Cushion	2
LAN44302	Zip Tie, 11"	12
LAN079UBOLT	U-Bolt - 5/8"-11 x 6.50"	8

Pictorial Parts List



Pictorial Parts List (continued)



Disclaimer

This kit from LANKOTA adds 1300 lbs. to the front of a tractor. Never exceed manufacturer's specified load limit on the front of a tractor! This may mean that weights may need to be removed from the tractor to install this kit.

Refer to Figure 1

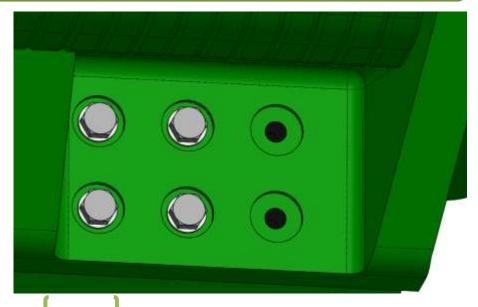
- 1. Tighten the 4 bolts shown on both sides.
- 2. Remove the outer 2 bolts of each side.

Refer to Figures 2 & 3

- 3. Install the brace mount (LANSR029) and four spacer/washers (LANSR026) using four M24 x 140 Hex Bolts (LANFJ8J6), M24 flat washers (LANF-FW-M24) and M24 lock washers (LANF0FC4).
- 4. Center the mount by eye and tighten.

Notes:

- The LANSR026 spacers go behind the brace mount and fill in the circular depressions.
- Ensure that the rectangular holes are on top and the slotted holes are on bottom (see Figure 3).
- Some weights may need to be removed to install LANSR029 (Max # = 20)







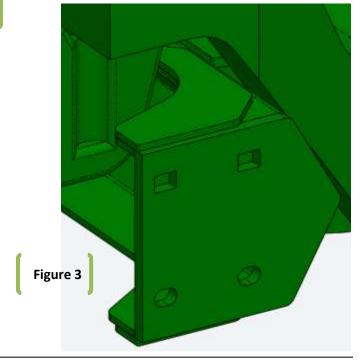




Figure 4

Refer to Figures 4 - 6

- 5. On both sides of the frame, tighten the center 6 bolts and remove the outer 5 bolts (as shown).
- 6. Using (5) M20 x 140 bolt (LANFM8N7), washers (LANFMLW0) and lock washers (LANF-FW-M20), install the mount adapters (LANSP027 & LANSR028) over the newly revealed holes.
- 7. Measure from the front of the brace mount to the front face of the adapter mounts; slide the adapters as close to 20-3/8" as possible and tighten.



Figure 5

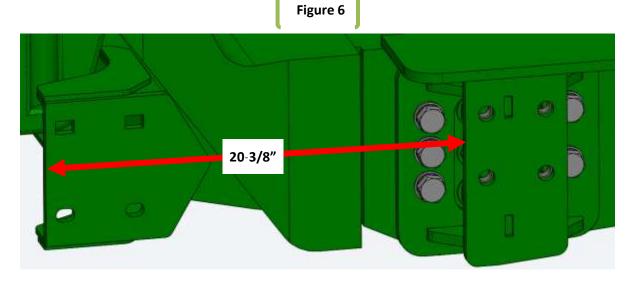




Figure 7

Refer to Figures 7 - 9

- 8. On the driver side, attach the stalk roller mount (LANSR021) to the adapter (LANSR027) with (4) 5/8" x 2" bolts (LAN26B00), lock washers (REDWL57) and SAE flat washers (LANFWS57). Do not tighten.
- 9. Attach to the brace mount (LANSR029) with (4) 5/8" x 2" carriage bolts (RED708K) and serrated flange nuts (LAN690830).

Note: The carriage bolts go in from the outside and the nuts fasten in the brace mount (unlike the pictures below).

- 10. When all fasteners are started, tighten them all.
- 11. Repeat on other side with LANSR022.

Figure 8







Refer to Figures 10 & 11

- 12. Using the pivot pins (LANSR008), attach the wings (LANSR006 & LANSR007) to the mounts (LANSR021 & LANSR022) respectively.
- 13. Install a plastic washer (LANSR009) on each side of each wing.
- 14. Retain the pivot pins with the 1/2" x 1.75 Gr 8 bolts (LANFC507), SAE washers (LANFWS55) and top lock nuts (RED1F30).
- 15. Grease the wings from the installed zerks. Paint may need to be removed.





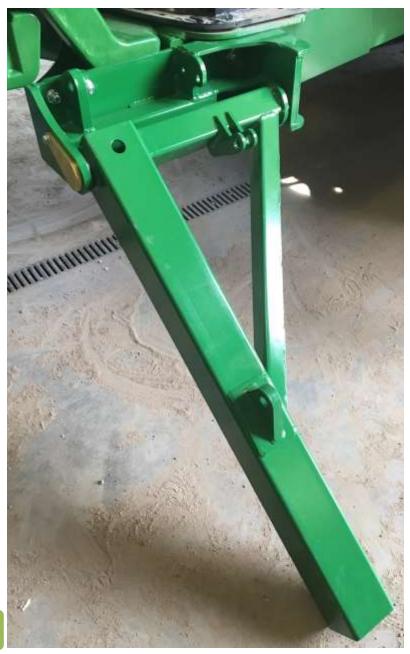


Figure 11

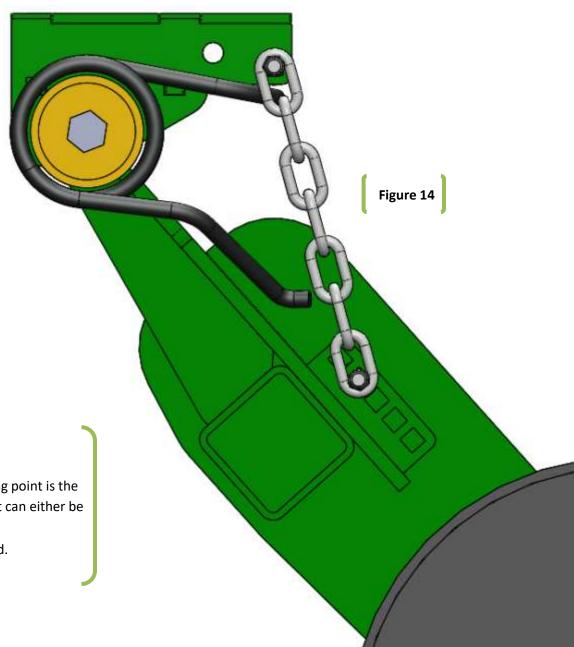
Refer to Figures 12 & 13

- 16. Install the hydraulic cylinders using the included hardware.
- 17. Install hydraulic fittings and a hose, found in the hose kit, as shown to keep any oil contained.
- 18. Extend the cylinder completely and connect to the wing.
- 19. Loosen the hardware of the clevis, then use a level and level the arm by turning the rod of the cylinder.
- 20. Retighten the hardware.



Figure 12





Refer to Figure 14

- 21. Check which hole the chains are set to. A good starting point is the second hole from the top. If it is not in this position, it can either be changed now or after the kit is installed.
- 22. The roller needs to be on the ground when in the field.

Refer to Figures 15 & 16

- 23. Attach the stalk roller assemblies to the wings using the provided 5/8" U-bolts (LAN079UBOLT) and serrated flange nuts (LAN690830).
- 24. Position the rollers so they cover the entire track and the inner edge of the roller is outside the pivot pin.

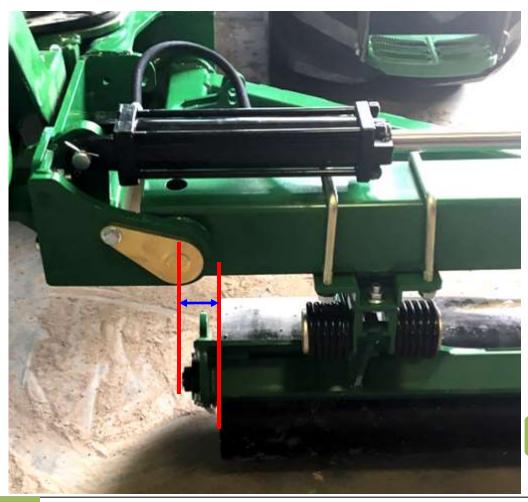




Figure 15

Figure 16

Refer to Figures 17 & 18

- 25. The included pins (LANSS704) are for storage purposes. When storing folded up, insert the pins as shown (Figure 22) to prevent the wings from settling down.
- 26. Store in the provided hole as shown (Figure 23).

Note: push and twist the cap to remove and attach.

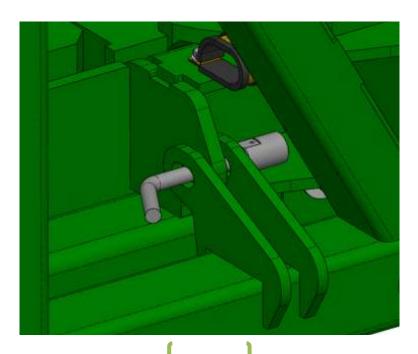
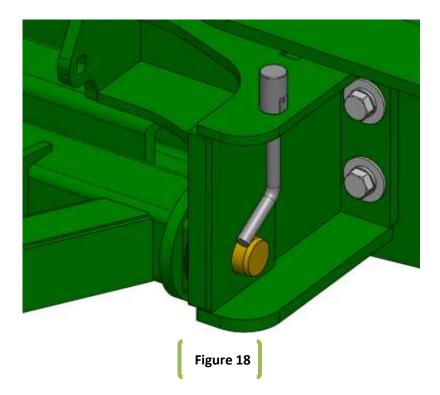


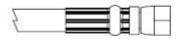
Figure 17



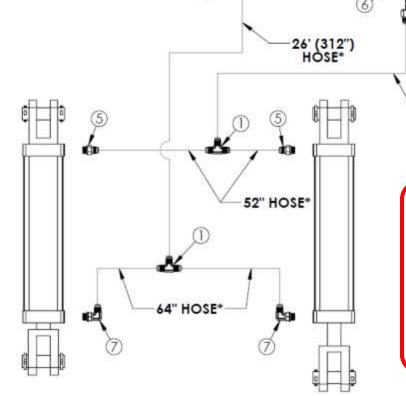
Hydraulic Schematic

NO.	DESCRIPTION	QTY.
1	9/16" MALE JIC TEE	2
2	1/2" FEMALE NPT QUICK COUPLER	2
3	1/2" FEMALE NPT TO 1/2" MALE NPT TEE	2
4	1/2" NPT MALE NIPPLE COUPLING	2
5	9/16" MALE JIC TO 9/16" MALE ORB	2
6	9/16" MALE JIC TO 1/2" MALE NPT	2
7	9/16" MALE JIC TO 9/16" MALE ORB 90 DEG	2
8	9/16" JIC MALE TO FEMALE - 1/32" ORIFICE	2

* 3/8" Diameter Hoses



Every hose end is crimped with a straight swivel flange fitting.



WARNING: After completing installation, be careful around the wings the first dozen or so times they are folded/ unfolded. The process of purging the air from the hoses can cause the wings to jerk up and down dangerously and unexpectedly.

SUPPLY FROM TRACTOR

LANSRJD9RT - Hydraulic Schematic

26' (312") HOSE*



Refer to Figures 19—21

- 27. Install the hose kit as shown in the hydraulic schematic.
- 28. Run hoses as shown, using the included zip ties to keep them together and out of harm.
- 29. You can either run the hoses under the tractor or along the passenger side.

Figure 19

Figure 20



Figure 21



Refer to Figures 22—24

- 30. Use the LAN25162 hose clamps to keep the hoses clear of the wings.
- 31. Mount them with the 5/16" x 1" bolt, SAE washer and nyloc nut to the roller mounts.



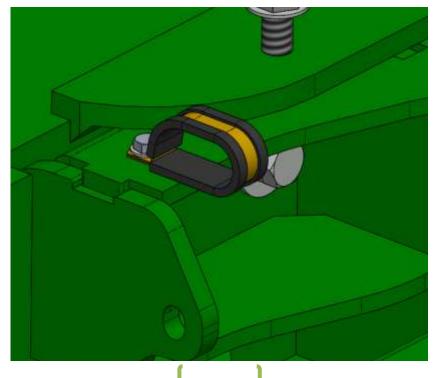


Figure 24

Headlight Clearance Consideration

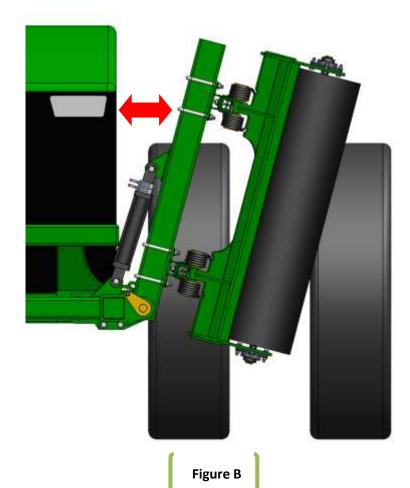
Refer to Figures A, B & C

If additional light clearance is required, install cylinder stops (LANSCA-1) as necessary (one or two) on each cylinder to hold the roller arms away from the lights.

Note: The cylinder stops will need to be removed in order to utilize the storage pin position (See



Figure A



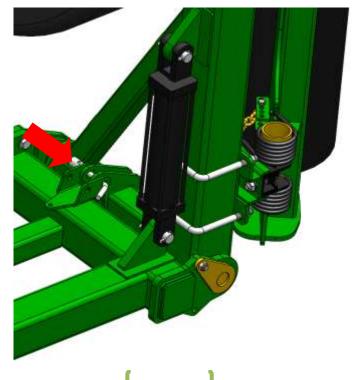


Figure C

For further technical assistance,

Call Lankota Inc. at:

1-866-526-5682

