

LANCP21452

Installation Instructions

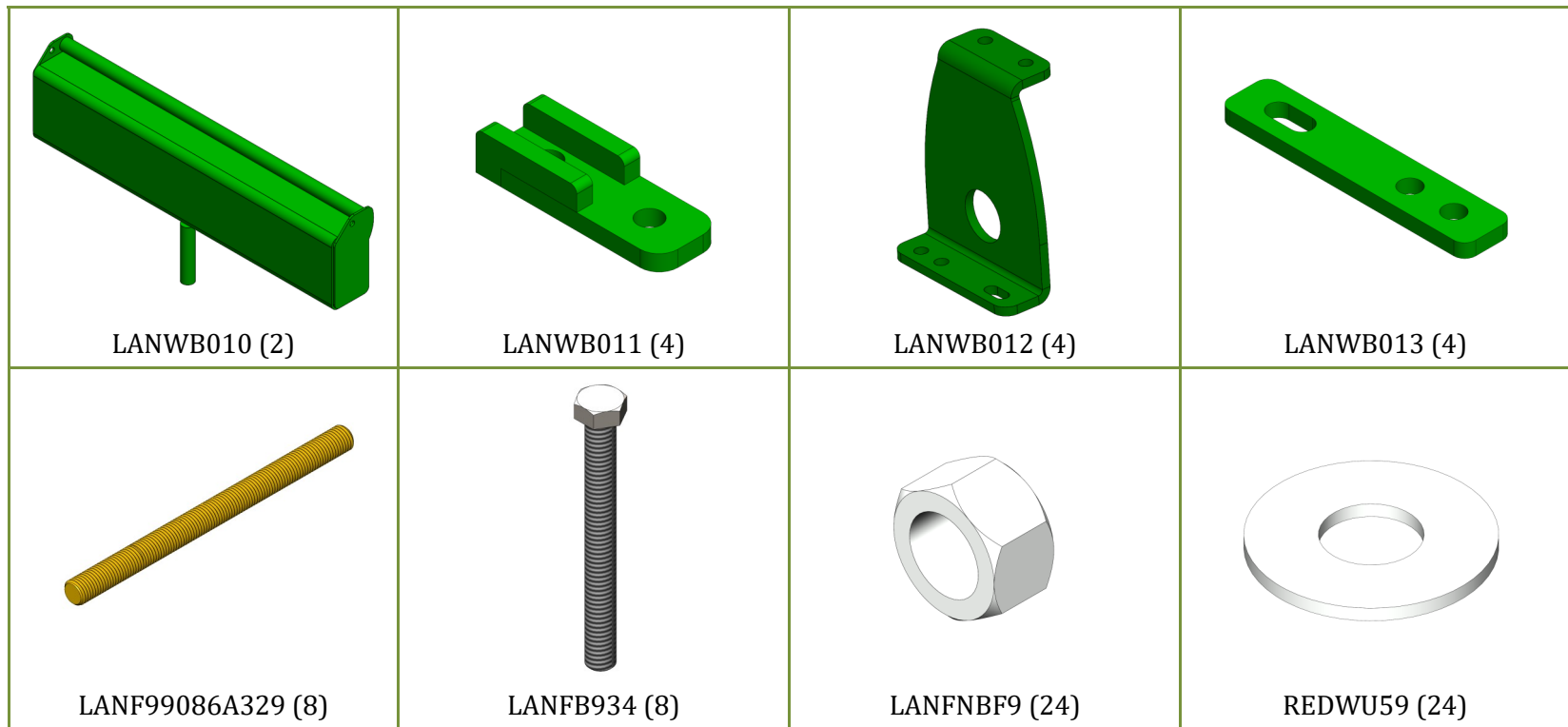
Lankota Universal Weight Bracket Kit for Corn Planter Frame of Square or Rectangle Tube (7" or smaller)

LANKOTA®

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Numerical Parts List

Part Numbers	Description	Qty
LANWB010	Weight Mounting Tube	2
LANWB011	Tube Clamp	4
LANWB012	Tube Stand	4
LANWB013	Mounting Strap	4
LANF99086A329	7/8" x 12" Threaded Rod	8
LANFB934	7/8" x 8 1/2" Hex Bolt	8
LANFNBF9	7/8" Hex Nut	24
REDWU59	7/8" Flat Washer	24



Preparation

1. Locate and prep the mounting location on the planter. This can be a square or rectangle tube 7" or smaller (7" x 7", 7" x 5", 6" x 6", etc.).
2. If necessary, unhook and clear any hoses, lines ect., from the top of the frame to be routed through the weight bracket stands.
3. If applicable, remove the markers from both wings.



Kit Installation

Refer to Figures 1 & 2

1. Route any hoses or lines through the hole in the tube stand (LANWB012).
2. Loosely bolt (by hand) one tube stand to the frame using the mounting strap (LANWB013) on the bottom of the frame and two 7/8" x 12" threaded studs (LANF99086A329), four 7/8" nuts (LANFNBF9), and four 7/8" washers (REDWU59).



Figure 1



Figure 2

Kit Installation

Refer to Figures 3 & 4

- Loosely bolt (by hand) a second tube stand (LANWB012) approximately 20" over from the first. Both tube stands may need shifted side to side to clear hoses, gussets, etc. **Note: Try to straddle or stay close a frame support underneath if possible.**
- Place the weight mounting tube (LANWB010) on top of the tube stands with the upper round rod closest to the outside.



Figure 3



Figure 4

Kit Installation

Refer to Figures 3 & 4

5. Clamp the weight mounting tube (LANWB010) to the tube stands (LANWB012) using the tube clamps (LANWB011) on top of the tube and four 7/8" x 8 1/2" bolts (LANFB934), four 7/8" washers (REDWU59), and four 7/8" nuts (LANFNB9).
6. Tighten all previously installed lower hardware.



Figure 5



Figure 6

Kit Installation

Refer to Figures 3 & 4

7. Add up to 10 suitcase weights per weight mounting tube.
8. Bolt the weights together using original OEM hardware at the location shown below with a red arrow, to clamp the weights against the bottom center pin.

NOTE: Weight fastening hardware is not included.

9. Repeat all steps for the other side of the planter.

For further technical assistance,

Call Lankota Inc. at:

1-866-526-5682



Figure 7