

LANB540

Installation Instructions

1-3/8" Sprocket to Spline Adapter

DO NOT USE with chopping corn heads or platform heads equipped with air reel systems.

LANKOTA®

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Huron, SD 57350

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Numerical Parts List

<u>Part Numbers</u>	<u>Description</u>	<u>Quantity</u>
LAN501B	Sprocket Drive to Male 1-3/8"	2
LAN101A	Backing Ring for 21 Spline Sprocket Adapter	2
LAN3722*	Serrated Flanged Lock Nut	8
LAN22A32*	½" - 13 x 1.50" HHCS Bolt	8

**included in bag of hardware.*

Pictorial Parts List

 <p>LAN3722 (8)*</p>	 <p>LAN22A32 (8)*</p>	 <p>LAN501B (1)</p>	 <p>LAN101A (2)</p>
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1. Cutting holes for hydraulic lines

Refer to *Figure(s) 1.1& 1.2*

1.1 Install the four Bolts (*LAN22A32*)* through the four half moon notches on the backing plate (*LAN101A*).

1.2 Slide Adapter (*LAN501B*) onto the four bolts and secure with nuts (*LAN3722*).

1.3 Tighten nuts with a $\frac{3}{4}$ " wrench and repeat steps on other side of feeder house.

**** Depending on the combine model you may be able to put the bolts in from the front**** Either way will work.

Figure 1.1



Figure 1.2



For further technical information, you may call Lankota Inc: 1-866-562-5682